

Technical Data Sheet

Perlex R5550 NATURAL



Polycarbonate

Product Description

Perlex R5550 NATURAL is a Polycarbonate material.

Appearance Clear/Transparent

Additive Flame Retardant

Application Housings

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (300 °C/1.2 kg)	12	g/10 min	ISO 1133
Density	1.2	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	60	MPa	ISO 527-2
Tensile Strain at Break	>50	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Tensile Modulus	2300	MPa	ISO 527-1
Flexural Stress	95	MPa	ISO 178
Impact			
Notched Izod Impact (Area), (23 °C)	15.0	kJ/m ²	ASTM D256
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	145	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	135	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	130	°C	ISO 75-2/A
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
Glow Wire Ignition Temperature			
(3.0 mm)	960	°C	IEC 60695-2-13
(2.0 mm)	960	°C	IEC 60695-2-13
(1.0 mm)	960	°C	IEC 60695-2-13
UL Information			
Flame Rating			
(1.6 mm)	V-2		UL 94
(3.2 mm)	V-0		UL 94